

Minor Bros. Animal Health and Nutrition

Wrapper Start-Up



Training Guide: Wrapper Startup



Locate the wrapper control panel.

- The panel will be in the corner between the shelf of bags and the barrier for the machinery



Locate the wrapper control panel.

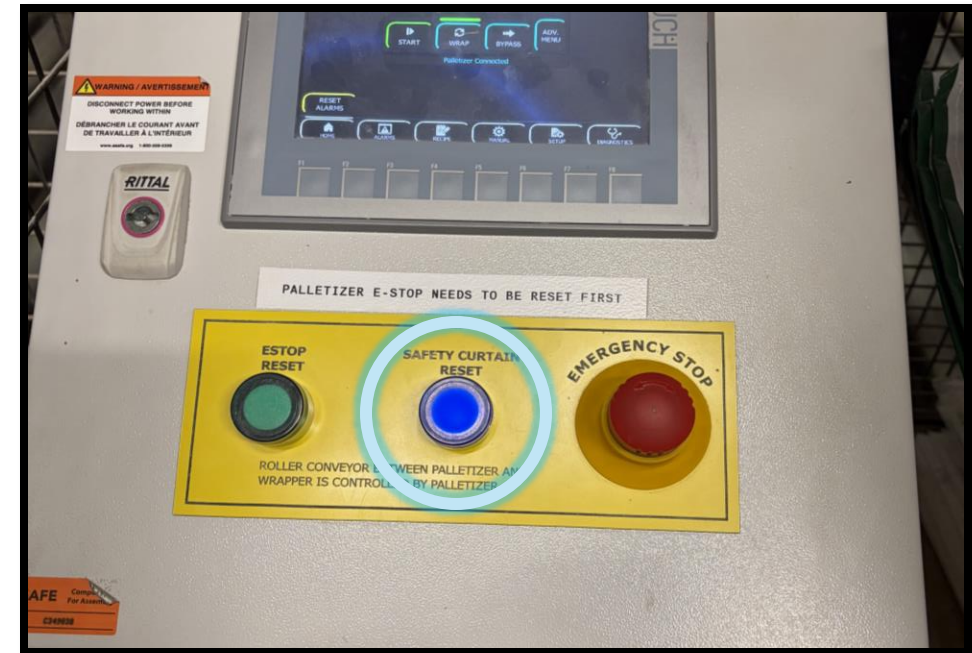
- The panel will look like this at the start of the day

Training Guide: Wrapper Startup



Wake Up the Control Panel.

- Touch the screen anywhere



Reset the Safety Curtain

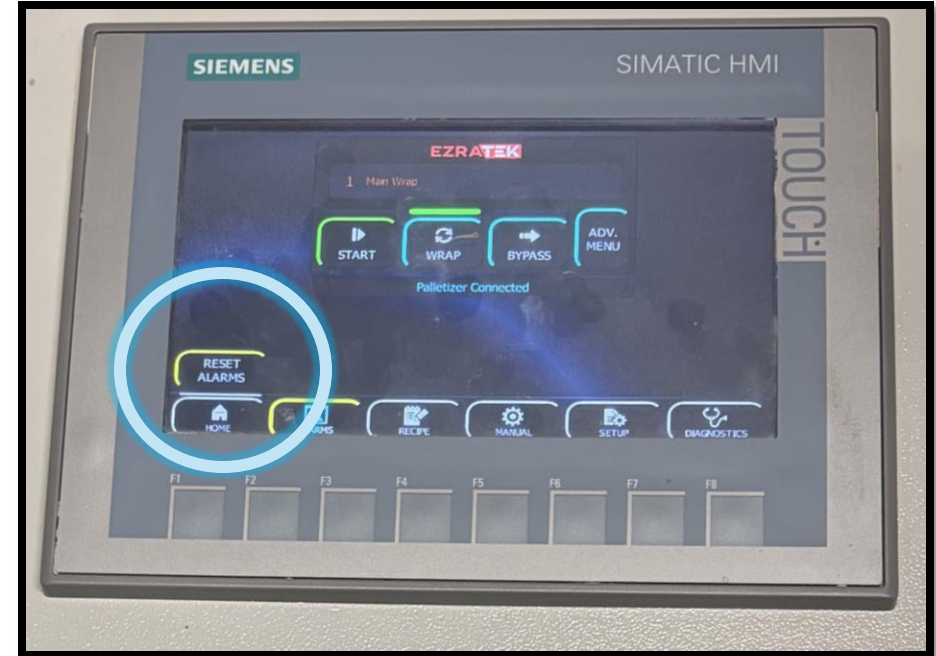
- Push the blue LED button

Training Guide: Wrapper Startup



Reset the ESTOP

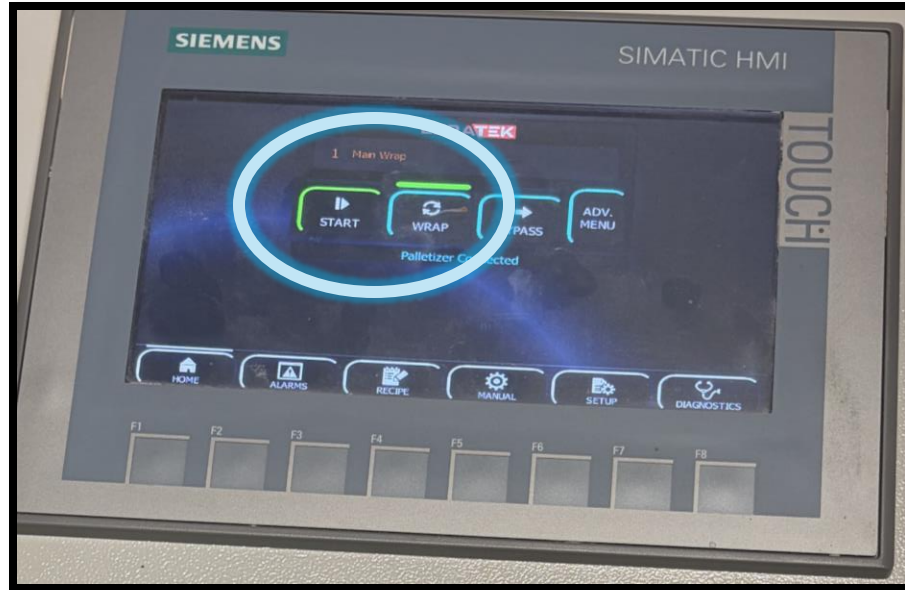
- Twist the "EMERGENCY STOP" button so that the green ring is exposed at the base of the button
 - Press the green LED button



Reset the Alarms

- Push "Reset Alarms" button on the screen in the bottom left-hand side as shown in the previous image, this button will disappear once pressed

Training Guide: Wrapper Startup



Set the Wrapper to "WRAP"

Then, Press the "Start" button



Start the Wrapper

Once the start button is pressed, the stop button will appear

The Palletizer MUST be reset before the Wrapper will reset